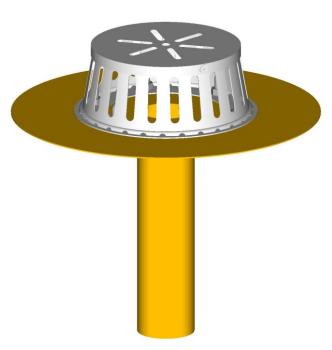
TECHNICAL DATA

ULTRA MEK COPPER ROOF DRAIN

DESCRIPTION

The *Ultra Mek* copper drain is a mechanical drain made of the *Murphco Ultra** copper roof drain equipped with 6 anchoring screws soldered to the drain flange and a modified medium size *Moulded Dome Strainer**. The strainer is soldered to a rigid aluminum tightening collar, pre-drilled for the bolting to the drain flange. The strainer cover protects the drainage system against vandalism while giving access to the anchoring bolts and to the drain pipe opening for maintenance purposes.

It is characterized by the concept of securing the strainer to the flange with six anchoring bolts. The installation of the roofing membranes is facilitated by the pointing ends of the bolts, which give a precise punching position without tearing the membrane plies under application.



The strainer and the tightening collar may be installed and removed easily, being simply fixed at the drain with the help of 6 hexagonal nuts. The strainer cap is retained in place by rivets thus ensuring a complete **anti-vandalism** assembly.

Use: recommended for all types of flat roofs (industrial, commercial & residential).

Options:

- 1- Flow control: The system may be used to control the water flow by installing a *Moulded* control flow dome strainer*.
- 2- SUPER-DOME: The moulded dome strainer with the tightening collar may be replaced by the "U-Flow" Super-Dome** strainer, which matches the same features as the Murphco Ultra Mek copper roof drain, mainly by the mechanical tightening of the membrane to the drain flange.

^{*} Mark of Les produits Murphco Ltée, see appropriate technical data sheet

^{**} Trade mark of Olympic U-Flow Roof Drains and Accessories

TECHNICAL DATA

ULTRA MEK COPPER ROOF DRAIN

MATERIALS AND DIMENSIONS

Drain: Murphco Ultra* copper roof drain, 18" (450 mm) flange diameter;

Strainer: *Murphco Moulded dome strainer**, medium size (without adjustable legs)

and with a separated moulded aluminum cap;

Tightening collar: pre-drilled rigid aluminum circular plate:

-Thickness: 0.100" (2.5 mm)
-Exterior diameter: 9½" (241 mm)
-Interior diameter: 6" (152 mm)
-Alloy: 6061T6

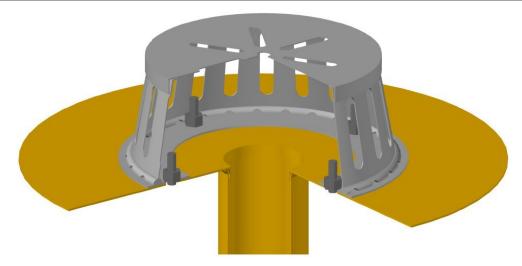
-ASTM: QQA 250 111F

Bolts and nuts: stainless steel of 3/8" (9.5 mm) diameter.

CHARACTERISTICS

- The concept of this drain is similar to the one of a standard mechanical drain, where the membrane is tightened between the drain flange and the tightening collar, but without the disadvantages of the extension pieces whose gaskets may dry out and loosen as well as the thining of the membrane layer which represent long-term infiltration risks;
- This six bolts tightening collar offers a better performance against tensile stress and movement of the membrane, as it is to a much larger flange than on the standard mechanical drains;
- Strong assembly;
- This drain may be used with all types of membranes for flat roofs;
- For the installation recommendations, see *Murphco Ultra** technical data;
- Possibility of installing a control flow dome strainer as well as the "*U-Flow*" Super-Dome**.

EXPLODED VIEW OF THE ULTRA MEK COPPER ROOF DRAIN



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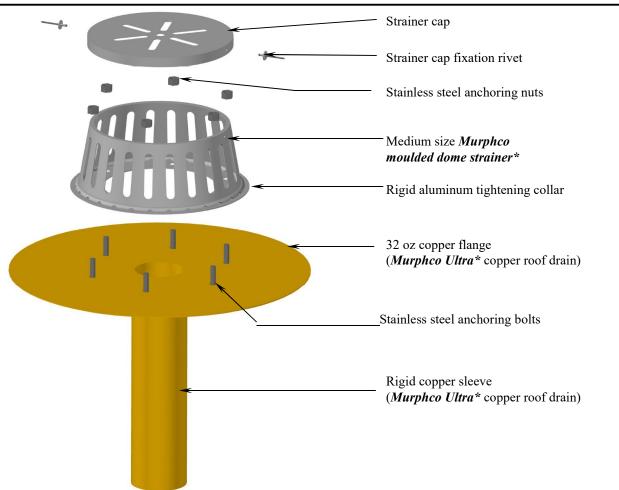
TECHNICAL DATA

ULTRA MEK COPPER ROOF DRAIN

FEATURES & WARRANTY

- Easy installation of the dome strainer;
- Solid and long lasting retaining system;
- Ideal support of the membrane on the flange and long-term performance;
- Rigid copper sleeve without joint, clip or vertical solder;
- 32 oz copper flange folded down in the sleeve with continuous MIG solder
- Compatible with U-FlowTM seal, clamp collar or flexible coupling sleeve for a maximum flow;
- Upon request, option of control flow strainer or **Super-Dome**** by "U-Flow";
- Durability, quality and industrial grade;
- Guaranteed against corrosion and manufacturing defects.

ASSEMBLY



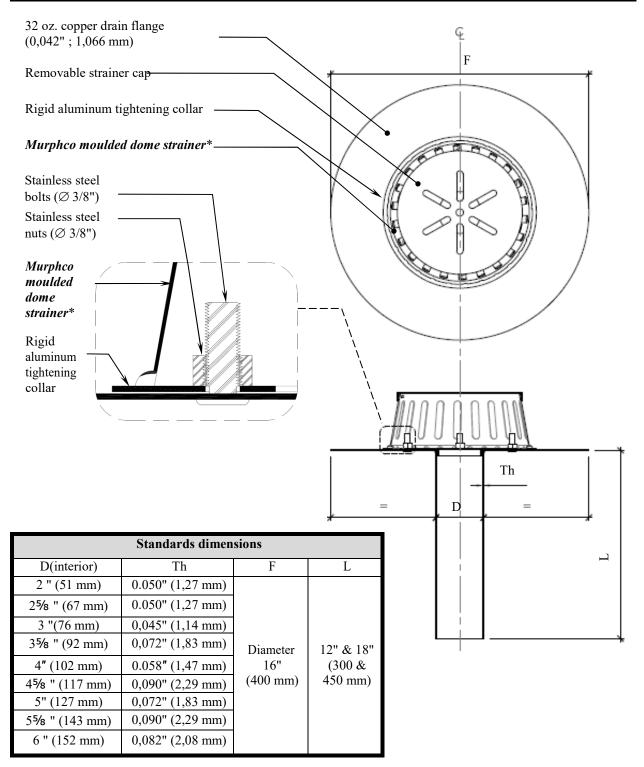
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TECHNICAL DATA

ULTRA MEK COPPER ROOF DRAIN

DRAIN SECTION

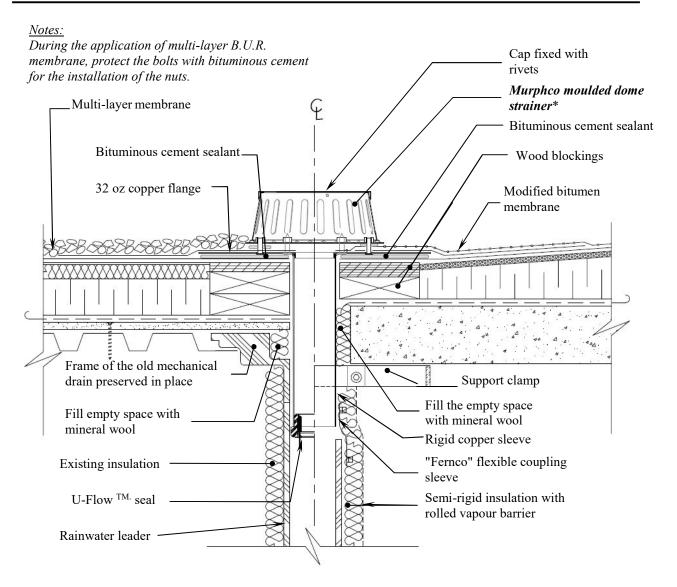


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TECHNICAL DATA

ULTRA MEK COPPER ROOF DRAIN

TYPICAL DETAIL



Notice to plumbing / roofing contractor: When a copper drain sleeve must be cut for adjustment to appropriate length, avoid the use of vibrating tools that could generate fissures in the copper flange or sleeve along the solder.

Rather utilize a circular cutter.

TECHNICAL DATA

ULTRA MEK COPPER ROOF DRAIN

DESIGNED AND MANUFACTURED BY LES PRODUITS MURPHCO LTÉE

Technical assistance or further information may be obtained from:



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Boutique de Métal en feuille

4955, rue Brock Montréal, Qc, H4E 1B5

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